

Work Order ID 83939

April 27-12 2:52:55 PM

83939

Page 1

Item ID: K642-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: saddle kit 642-511
 Start Date: 27/04/2012 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/05/2012 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/04/27 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Create White labels per PPP K642-511	CHG004							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
16
2-23
JB

12/04/13

3/20

2

12/08/10 JB

DAS
16
2-23

12/08/13

x2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: K642-511

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: saddle kit 642-511

Stop *NS2*

Start Date: 27/04/2012 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/05/2012 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					2			OK 130
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP K642-511 Location: PK								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 12/08/17

MF
12-08-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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83939

K642-511

Required Date: 11/05/2012

Required Qty: 2.00

Comments: IPP Rev:A07.06.05 new issueEC
IPP Rev.B 08.02.05 , Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-648-013 *D206-648-013* GHW Modification		Manufactured	No			110	Each	8.0000	 2 ✓				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG120				8					
				65455				0					
				66633				0					
				81332				8					
D2932-1 *D2932-1* Saddle LH Out, 206		Manufactured	No			110	Each	5.0000	 2 ✓				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST421				2					
				79223				2					
				ST428				3					
				78968				3					
D2933-1 *D2933-1* Saddle LH In, 206		Manufactured	No			110	Each	24.0000	 2			12/08/03	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST421				10					
				79226				2					
				81803				8					
				ST428				14					
				75097				4					
				81621				10		81621			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

D2938-1

Manufactured No

110 Each

8.0000

1

2

✓

D2938-1

Saddle LH Out, 206

**

82133

JB

50

Location

Loc Qty

Loc Code

ST421

2

79228

2

ST428A

6

78957

6

Manufactured No

110 Each

13.0000

0

2

D2939-1

D2939-1

Saddle LH In, 206

**

83416

JB

50

Location

Loc Qty

Loc Code

ST421

2

79230

2

ST428A

11

74607

1

78956

4

82132

6

Purchased No

110 Each

183.0000

8

16

✓

AN3C41A

AN3C41A

BOLT

**

122241

12/08/03

50

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

179

119673

19

120753

30

121013

50

121313

80

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

D2652

Manufactured No

110

Each

351.0000

32

D2652

Bushing

**

87617 JB

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

307

73836

36

77134

15

81951

72

81953

184

MS21043-3

Purchased

No

110

Each

1,097.000

40

MS21043-3

Nut

**

121708 JB 12/08/03

Location

Loc Qty

Loc Code

FG

72

103691

72

GA

124

120693

124

ST301

901

118077

2

118614

83

118686

30

119758

20

121255

766

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

D3672-7 Manufactured No

110 Each

1,048.000

24

48

**

D3672-7

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

1048

73488

16

76279

532

81872

500

76279

AN5C11A

Purchased No

110 Each

210.0000

8

16

**

AN5C11A

Bolt

Location

Loc Qty

Loc Code

FG

4

103715

4

ST337

206

119328

6

120423

50

121009

100

121556

50

121009

AN5C12A

Purchased No

110 Each

85.0000

8

**

AN5C12A

BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

83

119328

8

120518

50

121349

25

120518

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C13A Purchased No

110 Each 209.0000 4 8 ✓

AN5C13A

BOLT

**

JB

[Handwritten signature]

Location

Loc Qty

Loc Code

ST338 209

118983 9

119537 100

120562 100

119537

AN960C516L NAS1149C0532 Purchased No

110 Each 0.0000 8 16 ✓

*AN960C516I *

WASHER

**

119736 JB

[Handwritten signature]

AN4C6A

Purchased No

110 Each 111.0000 12 24 ✓

AN4C6A

Bolt

**

121657 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

FG 4

103344 4

ST356 107

116704 2

120423 105

D3672-3 Manufactured No

110 Each 430.0000 24 48 ✓

D3672-3

Phenolic Washer

**

84361 JB 12/08/03

[Handwritten signature]

Location

Loc Qty

Loc Code

ST060 430

64176 153

83238 277

AN960C416L NAS1149C0432B Purchased No

110 Each 0.0000 24 48 ✓

*AN960C416I *

WASHER

**

121255 JB

[Handwritten signature]

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

110

Each

1,336.000

26

✓

MS21043-4

Nut

**

122452 JB

[Signature]

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1296

119546

213

120308

83

121162

1000

D3407-043

Manufactured

No

110

Each

29.0000

2

✓

D3407-043

Tow Ring

**

1786919 JB
1785478

[Signature]

Location

Loc Qty

Loc Code

ST420

9

79232

9

ST463

20

68339

2

77504

12

78841

6

D3456-1

Manufactured

No

110

Each

194.0000

2

✓

D3456-1

Washer

**

JB 12/08/13

[Signature]

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

187

80252

1

81876

86

83584

100

83584

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Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Page 7

Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

D2712

Manufactured No

110 Each

867.0000

10 20 ✓
**

D2712

Set Screw

JB

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

817

79585

367

81871

200

83559

250

D3457-1

Manufactured No

110 Each

67.0000

2 4 ✓
**

D3457-1

Washer

83559
85422 JB

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

57

67779

1

81977

56

D2934

Manufactured No

110 Each

36.0000

2 4 ✓
**

D2934

Saddle Spacer

82014 JB 12/08/03

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

6

31929

6

ST021

30

78802

30

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Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Page 8

Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

D2935

Manufactured No

110

Each

64.0000



4

**

82013 JB

D2935

Saddle Spacer

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

58

78807

58

Purchased

No

110

Each

199.0000



18

**

122491 JB 12/08/03

AN3C36A

AN3C36A

BOLT

Location

Loc Qty

Loc Code

FG

4

101261

4

ST353

195

116590

0

119083

2

119324

31

121013

15

121167

7

121276

15

121388

75

121389

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN3C35A

Purchased

No

110

Each

99.0000

6

AN3C35A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

95

119449

50

121013

25

121313

20

121013

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

48

AN960C10L

Washer

D3396-3

Manufactured

No

110

Each

27.0000

4

D3396-3

Spacer

**

Location

Loc Qty

Loc Code

FG

10

26772

10

ST041

17

73349

17

D3672-1

Manufactured

No

110

Each

1,340.000

48

D3672-1

Phenolic Washer

**

Location

Loc Qty

Loc Code

ST060

1340

72229

4

76277

336

80369

500

83608

500

80369

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83939

83939

Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C35A

Purchased


No

110

Each

47.0000

******  2 ✓

JB 

Sup ***AN5C35A***
Bolt

Location

Loc Qty

Loc Code

ST340

47

118451

22

119749

25

118451

AN5C15A


Purchased

No

110

Each

77.0000

******  2 ✓

JB 

Sup ***AN5C15A***
Bolt

Location

Loc Qty

Loc Code

ST338

77

118191

3

120422

30

120833

19

121162

25

~~120422~~

121162

AN5C32A


Purchased

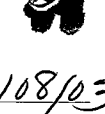
No

110

Each

107.0000

******  4 ✓

JB  12/08/03

Sup ***AN5C32A***

Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

103

117407

3

119035

50

120578

50

119035

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 83939

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* Parent Item: K642-511

K642-511

Parent Item Name: saddle kit 642-511

Start Date: 27/04/2012

Required Date: 11/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN5C34A

Purchased

No

110

Each

60.0000

** 2

4

AN5C34A

Location

Loc Qty

Loc Code

FG

2

18918

2

ST339

58

119083

3

119530

30

121013

25

119530

MS21043-5

Purchased

No

110

Each

629.0000

** 4

8

MS21043-5

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

4

112314

4

ST301

605

116548

100

118159

81

119307

25

119537

200

121283

199

119537

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80								1	1	D4368-041	FWD WEARPLATE ASSY
81								1	1	D4368-043	AFT WEARPLATE ASSY
82A								1	1	D4383-1	WEARPAD
82B								1	1	D4383-3	WEARPAD
83								20	20	D3873-3	BUSHING
84									24	D3411-3	WASHER
85								2		D3275-1	SPACER
86A								6	6	AN3C40A	BOLT
86B								2	2	AN3C37A	BOLT
86C								2	2	AN3C36A	BOLT
87								10	10	MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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